

酸洗製品規範表 Production Table For Push Pickling Line

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規格種類 Specification		製造厚度(mm) Production thickness	製造寬度(mm) Production width	修邊寬度(mm) Trimmed size
JIS	ASTM			
(G3131) SPHC	A568(M)	(一)不修邊 Mill Edge 1.3~4.5	600 ~ 1575	最小單邊 6mm以上 Minimum size at a single side/ 6mm
(G4051) S10C S12C S15C S17C S20C S22C	SAE1006 ~ SAE1022 A1011(M)CS typeA,B,C,D A1011(M)SS Gr.30(205) A1011(M)SS Gr.33(230) A1011(M)SS Gr.36(250) type 1 A1011(M)SS Gr.36(250) type 2 A1011(M)SS Gr.40(275) A1011(M)SS Gr.45(310) A1011(M)SS Gr.50(380)			
備註 Remark	<p>(1) 尺寸、厚度、寬度、平坦度 …等之公差容許範圍，依 JIS G3131、JIS G4051、ASTM A568 (M) 之要求。</p> <p>(2) 入料端鋼捲內徑為 610\762 mm；出料端鋼捲內徑為 610 mm；外徑容許值為1000~2000 mm；鋼捲單重為 5 ~ 30 tons。</p> <p>(3) 修邊或不修邊必須標註於訂單。</p> <p>(4) 酸洗製品分為塗油及不必塗油，若無特別指定，一般依酸洗線常態設定值。</p> <p>(5) 若首次接單之規格，請以小量測試訂單試產50噸以下為原則。</p> <p>(1) The tolerance range of thickness, width, flatness and so on must meet JIS G3131, JIS G4051, ASTM A568 (M) requirements.</p> <p>(2) Entry side (I.D): Either 610mm or 762mm. Delivery side (I.D): 610mm. Tolerance (O.D): 1000~2000mm. Weight(Single Coil): 5~30 tons.</p> <p>(3) Please notify mill edge or trimmed edge.</p> <p>(4) Please notify oiled or not. If no special requirements, the products will be conducted as standard PPL conditions.</p> <p>(5) It is recommended to place a running test order as a first order. (Q'ty: less than 50 tons)</p>			